



**SYLGARD(R) 567 PRIMERLESS SILICONE ENCAPSULANT KIT
(PART A information is below)**

Version 1.0 Revision Date: 10/01/2014 MSDS Number: 594736-00001 Date of last issue: -
Date of first issue: 10/01/2014

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : SYLGARD(R) 567 PRIMERLESS SILICONE ENCAPSULANT KIT (PART A information is below)
 Product code : 000000000001696017
 Chemical nature : Silicone elastomer

Manufacturer or supplier's details

Company name of supplier : Dow Corning Corporation
 Address : South Saginaw Road
 Midland Michigan 48686
 Telephone : (989) 496-6000
 Emergency telephone : 24 Hour Emergency Telephone : (989) 496-5900
 CHEMTREC : (800) 424-9300
 Disposal considerations : (989) 496-6315

Recommended use of the chemical and restrictions on use

Recommended use : Electrical industry and electronics

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Color	black
Odor	none
Hazard Summary	No known physical or health hazards.

OSHA Regulatory status : This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Potential Health Effects

Inhalation : No significant effects expected from a single short-term exposure.
 Skin : No significant irritation expected from a single short-term exposure.

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Eyes : No significant irritation expected from a single exposure.

Ingestion : No significant effects expected from a single short-term exposure.

Aggravated Medical Condition : None known.

Carcinogenicity:

IARC

Group 1: Carcinogenic to humans

Quartz 14808-60-7

Group 2B: Possibly carcinogenic to humans

Carbon black 1333-86-4

ACGIH

Confirmed animal carcinogen with unknown relevance to humans

Carbon black 1333-86-4

OSHA

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

Known to be human carcinogen

Quartz 14808-60-7

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Chemical nature : Silicone elastomer

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Quartz	14808-60-7	>= 30 - < 50
Zinc oxide	1314-13-2	>= 1 - < 5
Carbon black	1333-86-4	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

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- In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Dry chemical
Carbon dioxide (CO2)
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Metal oxides
Silicon oxides
Carbon oxides
Formaldehyde
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency measures : Follow safe handling advice and personal protective equipment recommendations.



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gency procedures

Environmental precautions : Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis



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Quartz	14808-60-7	TWA (total dust)	30 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respirable)	10 mg/m3 / %SiO2+2	OSHA Z-3
		TWA (respirable)	250 mppcf / %SiO2+5	OSHA Z-3
Zinc oxide	1314-13-2	TWA (Respirable fraction)	2 mg/m3	ACGIH
		STEL (Respirable fraction)	10 mg/m3	ACGIH
		TWA (Dust)	5 mg/m3	NIOSH REL
		TWA (Fumes)	5 mg/m3	NIOSH REL
		ST (Fumes)	10 mg/m3	NIOSH REL
		C (Dust)	15 mg/m3	NIOSH REL
		TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Fumes)	5 mg/m3	OSHA Z-1
Carbon black	1333-86-4	TWA	3.5 mg/m3	NIOSH REL
		TWA	3.5 mg/m3	OSHA Z-1
		TWA (Inhalable fraction)	3 mg/m3	ACGIH

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

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Remarks	: Wash hands before breaks and at the end of workday.
Eye protection	: Wear the following personal protective equipment: Safety glasses
Skin and body protection	: Skin should be washed after contact.
Hygiene measures	: Ensure that eye flushing systems and safety showers are located close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use. These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions. For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com) or contact the Dow Corning customer service group.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: black
Odor	: none
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Initial boiling point and boiling range	: > 100 °C
Flash point	: 115.5 °C Method: Pensky-Martens closed cup
Evaporation rate	: No data available
Flammability (solid, gas)	: Not applicable
Upper explosion limit	: No data available
Lower explosion limit	: No data available



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Vapor pressure	: No data available
Relative vapor density	: No data available
Relative density	: 1.24
Solubility(ies) Water solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Thermal decomposition	: No data available
Viscosity Viscosity, kinematic	: 1,600 cSt
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Molecular weight	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Use at elevated temperatures may form highly hazardous compounds. Can react with strong oxidizing agents. Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	: None known.
Incompatible materials	: Oxidizing agents
Hazardous decomposition products Thermal decomposition	: Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: Inhalation Skin contact
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Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Ingredients:**Quartz:**

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Zinc oxide:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): > 5.7 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Carbon black:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 0.0046 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The substance or mixture has no acute inhalation toxicity

Skin corrosion/irritation

Not classified based on available information.

Ingredients:**Zinc oxide:**

Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Carbon black:

Species: Rabbit
Result: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Ingredients:**Zinc oxide:**

Species: Rabbit

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Result: No eye irritation
Method: OECD Test Guideline 405

Carbon black:

Species: Rabbit
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information.
Respiratory sensitization: Not classified based on available information.

Ingredients:**Zinc oxide:**

Test Type: Maximization Test (GPMT)
Routes of exposure: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

Carbon black:

Test Type: Buehler Test
Routes of exposure: Skin contact
Species: Guinea pig
Method: OECD Test Guideline 406
Result: negative

Germ cell mutagenicity

Not classified based on available information.

Ingredients:**Zinc oxide:**

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo
cytogenetic assay)
Test species: Rat
Application Route: Inhalation
Method: OECD Test Guideline 474
Result: negative

Carbon black:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative

Carcinogenicity

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Ingredients:**Quartz:**

Species: Humans

Application Route: inhalation (dust/mist/fume)

Result: positive

Remarks: IARC (International Agency for Research on Cancer)

The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assessment : Positive evidence from human epidemiological studies (inhalation)

Carbon black:

Species: Rat

Application Route: Inhalation

Exposure time: 2 Years

Result: positive

Target Organs: Lungs

Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Carcinogenicity - Assessment : Sufficient evidence of carcinogenicity in inhalation studies with animals

Reproductive toxicity

Not classified based on available information.

Ingredients:**Zinc oxide:**

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: Ingestion
Method: OECD Test Guideline 416
Result: negative

Effects on fetal development : Test Type: Embryo-fetal development
Species: Hamster
Application Route: Ingestion
Result: negative
Remarks: Based on data from similar materials

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Ingredients:**Quartz:**

Routes of exposure: inhalation (dust/mist/fume)

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Target Organs: Lungs

Assessment: Shown to produce significant health effects in animals at concentrations of 0.02 mg/l/6h/d or less.

Zinc oxide:

Routes of exposure: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Carbon black:

Routes of exposure: inhalation (dust/mist/fume)

Assessment: No significant health effects observed in animals at concentrations of 0.2 mg/l/6h/d or less.

Repeated dose toxicity**Ingredients:****Quartz:**

Species: Humans

LOAEL: 0.053 mg/m³

Application Route: Inhalation

Remarks: OECD SIDS

The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Zinc oxide:

Species: Rat

NOAEL: 1.5 mg/m³

Application Route: inhalation (dust/mist/fume)

Exposure time: 3 m

Method: OECD Test Guideline 413

Carbon black:

Species: Rat

NOAEL: 1 mg/m³

LOAEL: 7 mg/m³

Application Route: Inhalation

Test atmosphere: dust/mist

Exposure time: 90 d

Remarks: The substance is inextricably bound in the product and therefore does not contribute to a dust inhalation hazard.

Aspiration toxicity

Not classified based on available information.

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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Zinc oxide:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 330 - 780 µg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 6.9 - 16.2 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 136 µg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): 24 µg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 1

Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 199 µg/l
Exposure time: 30 d
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 37 µg/l
Exposure time: 21 d
Remarks: Based on data from similar materials

M-Factor (Chronic aquatic toxicity) : 1

Toxicity to bacteria : EC50: 5.2 mg/l
Exposure time: 3 h
Method: OECD Test Guideline 209
Remarks: Based on data from similar materials

Carbon black:

Toxicity to fish : LC0 (Danio rerio (zebra fish)): 1,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 5,600 mg/l
Exposure time: 24 h
Method: OECD Test Guideline 202

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Toxicity to algae : NOEC (Desmodesmus subspicatus (green algae)): 10,000 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Persistence and degradability

No data available

Bioaccumulative potential**Ingredients:****Zinc oxide:**

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 177

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Resource Conservation and Recovery Act (RCRA) : This product has been evaluated for RCRA characteristics and does not meet the criteria of hazardous waste if discarded in its purchased form.

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14. TRANSPORT INFORMATION**International Regulation****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good



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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

OSHA Hazards : No OSHA Hazards

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

Zinc oxide	1314-13-2	1 %
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US State Regulations

Pennsylvania Right To Know

Dimethyl Siloxane, Dimethylvinylsiloxo-terminated	68083-19-2	50 - 70 %
Quartz	14808-60-7	30 - 50 %
Zinc oxide	1314-13-2	1 - 5 %
Aluminum oxide	1344-28-1	0.1 - 1 %

New Jersey Right To Know

Dimethyl Siloxane, Dimethylvinylsiloxo-terminated	68083-19-2	50 - 70 %
Quartz	14808-60-7	30 - 50 %
Zinc oxide	1314-13-2	1 - 5 %
Carbon black	1333-86-4	0.1 - 1 %

California Prop 65 This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

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The ingredients of this product are reported in the following inventories:

- KECI : All ingredients listed, exempt or notified.
- REACH : All ingredients (pre-)registered or exempt.
- TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
- AICS : All ingredients listed or exempt.
- IECSC : All ingredients listed or exempt.
- ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from inventory listing.
- PICCS : All ingredients listed or exempt.
- DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
- NZIoC : All ingredients listed or exempt.

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TSCA (USA)

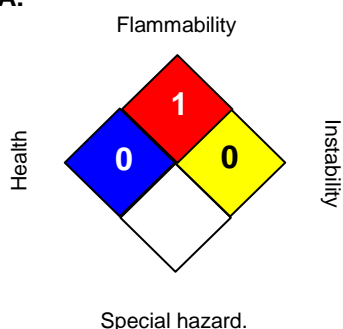
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Full text of other abbreviations

- ACGIH : USA. ACGIH Threshold Limit Values (TLV)
- NIOSH REL : USA. NIOSH Recommended Exposure Limits
- OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
- OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
- ACGIH / TWA : 8-hour, time-weighted average
- ACGIH / STEL : Short-term exposure limit
- NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
- NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
- NIOSH REL / C : Ceiling value not be exceeded at any time.
- OSHA Z-1 / TWA : 8-hour time weighted average
- OSHA Z-3 / TWA : 8-hour time weighted average
- Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, in-

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cluding an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8